		LOVAG DECISION SHEET			N°[LDS195]		
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References	Standard(s) (incl. year)				Subclause(s): 8.2.2 – Table 5		
Refer	Subject	Temperature rise limits for i coils in air and in oil	Formulated by: LOVATO		Date: [2018/03/27]		
	The limits given for insulated air/oil coils are normally measured by means of the variation of resistance Table 5 – Temperature rise limits for insulated coils in air and in oil						
		Class of insulating material (according to IEC 60085)		Temperature rise limit (measured by resistance variati K			
			Coils in air Co		Coi	ls in oil	
		A E	85 100			60 60	
		В	110	110 135 160		60	
Question		F H				_	
	The IEC 60947-1: 2009 + AMD1: 2010 par. 8.3.3.3.2 states " When measured by another method than the resistance method the limits of temperature rise permitted shall be adjusted accordingly. The product standard shall state the method and the limits." Question: The product standard does not prescribe any value and therefore what are the limits to be applied when the method of variation of resistance is not used, for example in the presence of electronically controlled coils? In this case can we refer directly to IEC 60085 for absolute temperatures of the insulation class and subtract 40 °C, which is the maximum ambient temperature considered in note 2 (or higher if the manufacturer declares a higher operating temperature)? For a class F insulator, the maximum acceptable temperature rise in air measured directly with a thermocouple would be 115K. It is confirmed that the general standard IEC 60947-1 considers the case (par. 9.3.3.3.2) referring to the						
Analysis	product standard I	but the product standard IEC 609 but the product standard IEC 609 erature rise references (par. 8.	094 <mark>7-4-1 i</mark> nc				
Decision	ACAE TC will ask to CEI for question resolution. In order not to interrupt the activities, the following solution will be proposed to CEI, as discussed in TC. IEC 60947-1 defines the temperature limits with reference to the product terminals (tables 2/3). Furthermore, par. (7.2.2.8-other parts) requires that the insulating materials used do not cause damage to the product and indicate the option to refer to the method (IEC 60216) or to the conformity (IEC 60085) by the manufacturer.						
Date:	: [2018/08/31]	Prepared by: M. Rota ACAE		proved by: 18/05/31]	ACAE	Technical	Committee